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I-XG-940A

**WARNING:** Contains one or more of the following materials: CHROME OXIDE, COBALT, NICKEL, COPPER, SILVER and TIN. Abrading, cutting, grinding or processing this abrasive stone may produce potentially hazardous dust or fumes which can be inhaled, swallowed or come in contact with the skin or eyes. Dust or fumes can irritate eyes, skin, nose and respiratory tract. Inhalation of dust or fumes may cause temporary or permanent respiratory disease leading to disability or death. If processing the abrasive stone produces any dust or fumes, **ASSURE ADEQUATE VENTILATION** and use appropriate respiratory protection if necessary. Wash dust from exposed skin. **READ MATERIAL SAFETY DATA SHEET FOR ADDITIONAL HEALTH AND SAFETY INFORMATION.**

## INSTRUCTIONS FOR SUPERABRASIVE STONE SETS

(For SN, SNR, JN, & JNR Portable Honing Units)

Metal Bond Diamond and Borazon®/CBN Stone Sets are available and can be used to increase stock removal rates or abrasive life when compared to A or J Stones, Resin, or Vitrified Diamond and Borazon/CBN stones.

**First time users** of Metal Bond Superabrasive Stone Sets must order the appropriate *Master Holder Set*. Replacement stones can be ordered without reordering the Master Holders.

The “\_\_” in the stone set number is for the metal bond abrasive code. (Example: S18-NM55-XG94) This set consists of **two L12 Metal Bond Superabrasive Stones and two (2) Roughing Guides**. Select the L12 Metal Bond Superabrasive Stone desired from the stone selection guide found in *Sunnen Bore-Sizing and Finishing Supplies Catalog (X-SP-5500)*.

Master Holders available 4 weeks after receipt of order. Stone Set available 1 week after receipt of order.

For recommendations or questions concerning your particular application, please contact your local Sunnen Field Service Engineer or Sunnen’s Customer Service Department at 1-800-325-3670.

MASTER HOLDER NUMBER	STONE SET NUMBER	DIAMETER RANGE	
		MILLIMETERS	INCHES
S18-KV1X	S18-__ - XG94	44 - 51	1.75 - 2.00
T20-KV1X	T20-__ - XG94	51 - 56	2.00 - 2.20
U22-KV1X	U22-__-XG94	56 - 61	2.20 - 2.40
V24-KV1X	V24-__-XG94	61 - 66	2.40 - 2.60

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