

# Honing Oils & Coolants

## For Honing Connecting Rods on Sunnen Machines

### Mineral Base Honing Oil

CK-50-55 55 gal. drum

CK-50 is specially formulated for honing cast iron automotive and truck engine blocks and should not be used to hone other materials.

MAN-845-55 55 gal. drum

MAN-845-5 5 gal. pail

MAN-845 is formulated for general purpose automotive machine shop honing. Most commonly used.

MB-30-55 55 gal. drum

MB-30-5 5 gal. pail

MB-30 is Sunnen's multi-purpose industrial honing oil. MB-30 works on virtually any metal from aluminum to zirconium.



### MAN-C Honing Oil Concentrate



MAN-C is a honing oil concentrate, which when mixed at the proper ratios with customer supplied mineral oil, makes MAN-845 or CK-50 honing oil. The end user will save on

shipping expenses by purchasing the mineral oil locally and mixing it with MAN-C at their facility.

### SCC-205 Water Base Coolant

SCC-205 honing coolant concentrate is formulated to meet the demands of metal bond superabrasive honing.



### Filters



#### Replacement Filters

- PF-105-4 Extra Fine Filter (oil only) (Pkg. of 4)
- PF-110-4 Fine Filter (oil only) (Pkg. of 4)
- PF-104 Extra Fine Filter (oil or water) (Pkg. of 1)
- PF-160 Fine Filter (oil or water) (Pkg. of 1) (Fiberglass)
- PF-180 Course Filter (oil or water) (Pkg. of 1) (Fiberglass)

### SCC-900

#### SCC-900 Coolant Maintenance Kit

Poor housekeeping and improper coolant concentration are the major causes of coolant failure, yet simple daily maintenance will protect and prolong coolant life.

The Sunnen SCC-900 Coolant Maintenance Kit provides everything you will need to check water based coolant. Kit includes: Instruction and Record Forms, Refractometer, PH Kit, Pitcher Storage Case.

### Machine Capacities

LBB-1699 and LBB-1660  
15 Gal. Capacity

LBB-1810 and LBB-1803  
25 Gal. Capacity

EC-3500, ML-3500 and ML-5000  
32 Gal. Capacity

ML-2000  
28 Gal. Capacity

### B-200 Press Fit Lubricant

Prevents galling and reduces ram pressure.

Six spray cans per package.

Shipping Weight: 3 lbs. (1,4 kg)



### B-200L

Same lubricant as B-200 except packaged in brush applicator bottle.



# Honing Oils & Coolants

## For Honing Cylinders on Sunnen Machines

CK-50-55 55 gal. drum

CK-50-5 5 gal. pail

CK-50 is specially formulated for honing cast iron automotive and truck engine blocks and should not be used to hone other materials.

MAN-845-55 55 gal. drum

MAN-845-5 5 gal. pail

AN-845 is formulated for general purpose automotive machine shop honing.

MB-30-55 55 gal. drum

MB-30-5 5 gal. pail

MB-30 is Sunnen's multi-purpose industrial honing oil. MB-30 works on virtually any metal from aluminum to zirconium.



### MAN-C Honing Oil Concentrate



MAN-C is a honing oil concentrate, which when mixed at the proper ratios with customer supplied mineral oil, makes MAN-845 or CK-50 honing oil. The end user will save on shipping expenses by purchasing the mineral oil locally and mixing it with MAN-C at their facility.

### SCC-605

SCC-605 honing coolant concentrate is formulated to meet the demands of metal bond superabrasive honing.



### Filters



### Replacement Filters

- PF-105-4 Extra Fine Filter (oil only) (Pkg. of 4)
- PF-110-4 Fine Filter (oil only) (Pkg. of 4)
- PF-104 Extra Fine Filter (oil or water) (Pkg. of 1)
- PF-160 Fine Filter (oil or water) (Pkg. of 1) (Fiberglass)

### SCC-900

#### SCC-900 Coolant Maintenance Kit

Poor housekeeping and improper coolant concentration are the major causes of coolant failure, yet simple daily maintenance will protect and prolong coolant life.

The Sunnen SCC-900 Coolant Maintenance Kit provides everything you will need to check water based coolant. Kit includes: Instruction and Record Forms, Refractometer, PH Kit, Pitcher Storage Case.

### Machine Capacities

CK-10/CV-616/SV-10  
55 Gal. Capacity

CK-21  
63.5 Gal. Capacity

### B-200 Press Fit Lubricant



Prevents galling and reduces ram pressure.  
Six spray cans per package.  
*Shipping Weight: 3 lbs. (1,4 kg)*

### B-200L

Same lubricant as B-200 except packaged in brush applicator bottle.

