



MB-30LO

MB-30LO Genuine Sunnen Honing Oil

When machining metal parts to perfection, having the proper tools is only a piece of the process. You must also equip your honing machinery with the proper honing oil to achieve optimal results. In addition to honing applications, MB30-LO can be used as a general cutting oil for screw machines, tapping, and reaming.

FEATURES AND BENEFITS:

- Very mild/low odor versus Sunnen's original MB-30
- Ultra-low VOC Gm/L, compliant with ASTM1868-10/California SCAQMD
- Compatible with MB-30, LT9X, SHO965, LP8X
- Saffran Messier-Bugatti-Dowty PCS-4001/PCS-4002 Certified

MB-30LO Technical Data

PROPERTY	TYPICAL VALUE	METHOD
Flash Point and Std.	>96°C	ASTM D-92
VOC Gm/L	40 max	ASTM 1868-10 California SCAQMD
VOC% per Vapor Pres > 0.1 mbar or BP <240° C	NA	
Typical Copper Corrosion 8 HR @ 68°F	1A	
Typical Specific Gravity @ 60°F	0.92	ASTM D-1480
Typical Viscosity cST @ 40°F	26	ASTM D-445
GHS Classification	Not Classified	
Best Used By	5 years when sealed & stored properly	

Sunnen has more than 20 premier honing oils. MB-30LO is a dark amber color.

