PF Filter Cartridges
Available in two filtration grades; fine and extra fine.
Order:
PF-105-4 Extra Fine Filter (oil only) (Pkg. of 4)
PF-110-4 Fine Filter (oil only) (Pkg. of 4)
PF-104 Extra Fine Filter (oil or water) (Pkg. of 1)
PF-160 Fine Filter (oil or water) (Pkg. of 1)
Shipping Weight: 5.4 kg (12 lbs.)

For EC/ML, CV616, CK-21, SV10, SV20, KGM machines and PF-150, PF-400, PF-401 units.

PF-401 Filter Unit Kit for STH & HT Series Tube Hone Machines
Provides additional filtration for difficult applications.

Specifications
Flow Capacity: 18.9 L/min @ .31 MPa (5 gal/min @ 45 psi)
Sludge Capacity: 1460 cm³ /150 inch³
Coolant Capacity: 26.6 L (7 gal)
Filter Capacity: Paper, 58.6 cm² (9100 in²)
Voltages Available: 230V; 60Hz, (3 phase)
380V; 50Hz, (3 phase)

For HT-Holder HTW-503 needed for Sunnen supplied paperbed filters.

Sunnen PF-150 Grit Guard® Filtering Unit
Helps to keep honing oils and water based coolants free of metal chips and other foreign materials, thus ensuring bore quality and surface finish.

Sunnen's PF-150 oil filtering system:
- Saves you money and down time by increasing the time between coolant changes.
- Installs in 15 minutes or less.
- Automatically shuts off when filter element reaches maximum capacity.
- Filter element can easily be changed in just minutes.
- Filters available from stock.

Specifications
Flow Capacity: 5.7 L/min @ 1.7 bar (1.5 gal/min @ 25 lb/in²)
Sludge Capacity: 1230 cm³ (75 inch³)
Coolant Capacity: 13.3 L (3.5 gal)
Width: 762 mm (30”)
Depth: 381 mm (15”)
Height: 838 mm (33”)
Pump Motor: 0.37 kW (1/2HP)
Filter Capacity: Paper, 29.3 cm² (4550 in²)
Shipping Weight: 90 kg (200 lbs.)
Voltages Available: 115v single phase, 230V; 60Hz, (single and 3 phase)
380V; 50Hz, 440V 50Hz, 460v; 60Hz. (3 phase)

Filter Paper

<table>
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<tr>
<th>Part Number</th>
<th>Micron Size</th>
<th>Roll Width Inches</th>
<th>Roll Length Yards</th>
<th>Core Size</th>
<th>Availability</th>
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<td>10</td>
<td>18</td>
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NOTE: 2 inch core size is standard; 3 inch is available as special order.
Table sorted by micron size first, then roll width, then roll length.