

FLUID RATIO BY REFRACTOMETER

SCC-350 Honing Fluid Concentrate

FACTOR: 1.54

Concentration (%) = Refractometer Reading x Factor

WATER : PRODUCT RATIO	% CONC.	REFRACTOMETER READING
4:1	20.00	12.99
5:1	16.67	10.82
6:1	14.29	9.28
7:1	12.50	8.12
8:1	11.11	7.21
9:1	10.00	6.49
10:1	9.09	5.90
11:1	8.33	5.41
12:1	7.69	4.99
13:1	7.14	4.64
14:1	6.67	4.33
15:1	6.25	4.06
16:1	5.88	3.82
17:1	5.56	3.61
18:1	5.26	3.42
19:1	5.00	3.25
20:1	4.76	3.09
25:1	3.85	2.50
30:1	3.23	2.10
49:1	2.00	1.30
99:1	1.00	0.65

NOTE: For best results, zero the refractometer with water (use the same water source used to dilute coolant) before testing fluid.