

FLUID RATIO BY REFRACTOMETER

SCC-750 Honing Fluid Concentrate

FACTOR: 2.64

Concentration (%) = Refractometer Reading x Factor

WATER : PRODUCT RATIO	% CONC.	REFRACTOMETER READING
4:1	20.00	7.58
5:1	16.67	6.31
6:1	14.29	5.41
7:1	12.50	4.73
8:1	11.11	4.21
9:1	10.00	3.79
10:1	9.09	3.44
11:1	8.33	3.16
12:1	7.69	2.91
13:1	7.14	2.70
14:1	6.67	2.53
15:1	6.25	2.37
16:1	5.88	2.23
17:1	5.56	2.11
18:1	5.26	1.99
19:1	5.00	1.89
20:1	4.76	1.80
25:1	3.85	1.46
30:1	3.23	1.22
49:1	2.00	0.76
99:1	1.00	0.38

NOTE: For best results, zero the refractometer with water (use the same water source used to dilute coolant) before testing fluid.
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