

SUNNEN 2C TOOLING

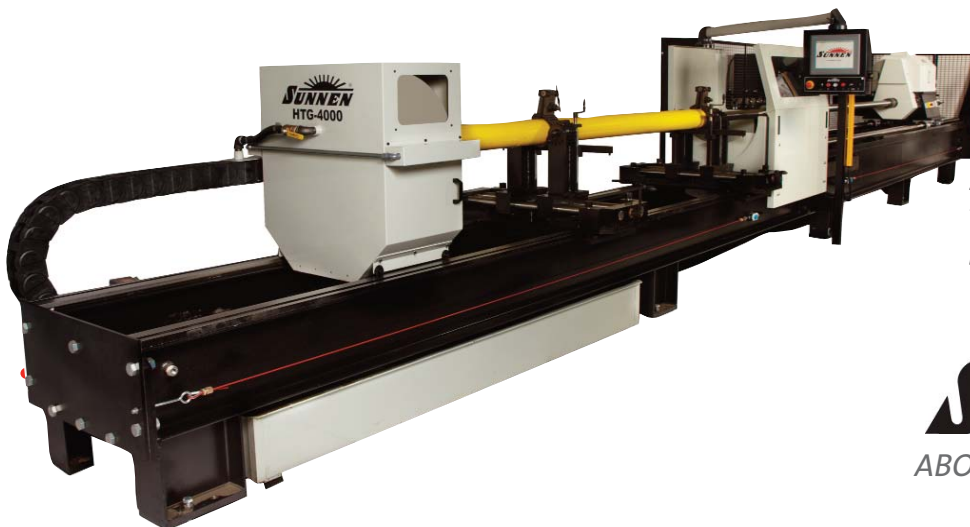


Sunnen offers a wide range of heavy-duty tube honing systems designed for a wide range of industries and processes – from aircraft components to cylinder liners to very large hydraulic sleeves.

Sunnen's new high performance 2C Tooling is designed to be quieter than other tools and is more efficient.

- Designed for diameters from 198 - 610 mm (7.80 - 24.02 in.) For larger diameters, see your Sunnen Regional Sales Manager or distributor.
- 10 to 15 dBs quieter than other tools.

- Designed with a central U-joint, so there is no need to left the tool out to position the hone head before inserting back into the bore, saving time.
- Fast stock removal rate of up to 2'000 CM₃/h.
- Runs more efficiently conserving power and stone consumption.
- Designed for Sunnen's HTG Series Heavy-Duty tube honing system.
- Built and backed by Sunnen, with industry leading customer support.



Sunnen's HTG-Series heavy-duty tube hone features more speed, power and precision.

SUNNEN[®]
ABOVE AND BEYOND HONING

Sunnen 2C Hone Heads

8" 2C Shell Type Hone Head; 4 Stones Diameter Range: 7.80 - 14.37 in. (198 - 365 mm)

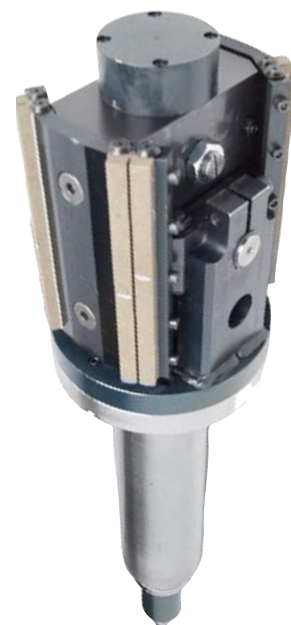
1 Hone Heads



1 TOOL	RANGE		2 Honing Segment (203mm Length)	3 STONES (4 Stones per Segment)
	in	mm		
2C-200-P225	7.80 - 9.25	198 - 235	2CS-198-2C	1/2 x 1/2 x 8" Shell Mounted
	9.06 - 10.43	230 - 265	2CS-230-2C	3/4 x 3/4 x 8" Shell Mounted
	10.43 - 11.42	265 - 290	2CS-265-2C	
	11.42 - 12.40	290 - 315	2CS-315-2C	
	12.40 - 13.39	315 - 340	2CS-340-2C	
	13.39 - 14.37	340 - 365	2CS-365-2C	

12" 2C Shell Type Hone Head; 8 Stones Diameter Range: 14.17- 24.02 in. (360 - 610 mm)

TOOL	RANGE		Honing Segment (203mm Length)	STONES (4 Stones per Segment)
	in	mm		
2C-360-P225	14.17 - 16.14	360 - 410	2CS-360-2C	3/4 x 3/4 x 8" Shell Mounted and
	16.14 - 18.11	410 - 460	2CS-410-2C	
	18.11 - 20.08	460 - 510	2CS-460-2C*	3/4 x 3/4 x 4" Shell Mounted (
	20.08 - 22.05	510 - 560	2CS-510-2C*	
	22.05 - 24.02	560 - 610	2CS-560-2C*	



Contact Sunnen for diameters above 610 mm (24.02 in)

SUNNEN WORLDWIDE

A LEGACY OF EXCELLENCE SINCE 1924.

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