

## SUNNEN MBB-1660 SPECIFICATIONS

**I.D. Range:**  
.0600 to 6.5000 in (1,50 to 165 mm)

**Length Range:**  
Hones bores up to 16 in (400 mm)  
in length depending on diameter

**Spindle Speeds:**  
200, 250, 320, 400, 500, 640, 800,  
1000, 1270, 1600, 2000, 2500 rpm

**Setup Time:**  
10 minutes

**Spindle Motor:**  
.5 HP (0.375 kW)

**Spindle Brake:**  
Self-energizing band-type

**Honing Oil Pump:**  
Utilizes spindle drive motor

**Honing Oil Capacity:**  
16 gallons (60 liters)

**Filter System:**  
Optional PF-150 filter available

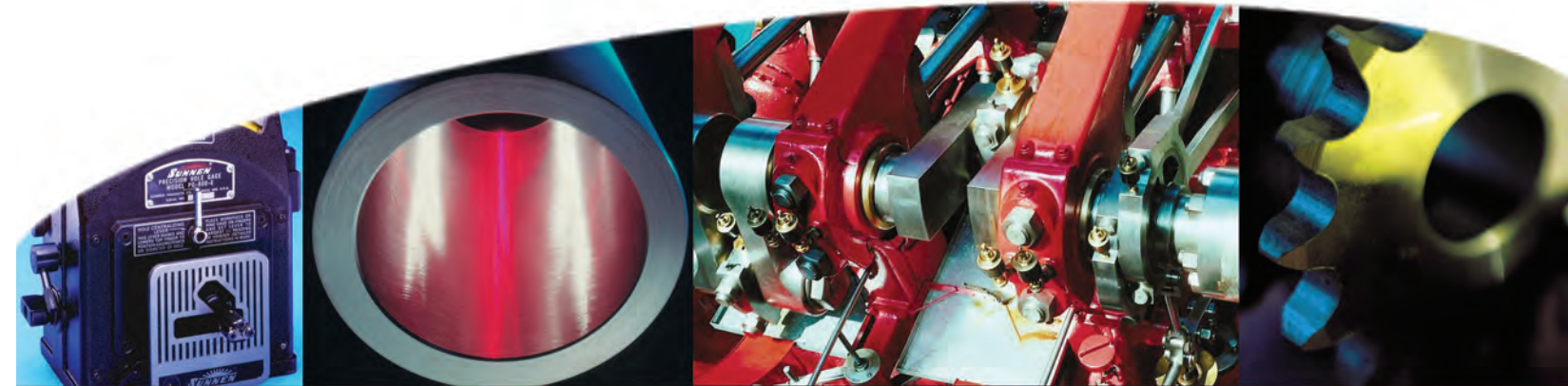
**Floor Space:**  
30 in (762 mm) wide  
60 in (1524 mm) deep  
63 in (1600 mm) high

**Electrical System Options:**  
Model Numbers  
MBB1660CK 115 V 60 Hz SINGLE PHASE  
MBB1660CE 460 V 60 Hz 3 PHASE  
MBB1660CD 230 V 60 Hz 3 PHASE  
MBB1660CG CE/400 V 50 Hz 3 PHASE  
MBB1660CH CE/440 V 50 Hz 3 PHASE  
*All models CE Compliant*

**Weight (with honing oil):**  
630 pounds (287 kilograms)

**Color:**  
Pearl Gray

**SUNNEN**  
ABOVE AND BEYOND HONING



# MBB-1660

BASIC HONING MACHINE



## SUNNEN WORLDWIDE

**Sunnen Products Company**  
World Headquarters  
St. Louis, MO - USA  
Phone 1.314.781.2100  
Fax 1.314.781.2268  
Toll Free 1.800.325.3670  
Email sunnen@sunnen.com  
www.sunnen.com

**Austria - Sunnen Austria GmbH**  
Phone +43 5576 71944  
Fax +43 5576 74196  
Email info@sunnen.eu  
www.sunnen.at

**Belgium - Sunnen Benelux BVBA**  
Phone +32 38 80 28 00  
Fax +32 38 44 39 01  
Email info@sunnen.be  
www.sunnen.be

**Sunnen do Brasil**  
Phone: +55 11 4177-3824  
Fax: +55 11 4362-3083  
Email: sunnen@sunnen.com.br  
www.sunnen.com.br

**China - Shanghai Sunnen Mechanical Co. Ltd.**  
Phone +86 21 5813 3990  
Fax +86 21 5813 2299  
Email shsunnen@sunnensh.com  
www.sunnensh.com

**Czech Republic - Sunnen s.r.o.**  
Phone +420 383 376 317  
Fax +420 383 376 316  
Email sunnen@sunnen.cz  
www.sunnen.cz

**France - Sunnen SAS**  
Phone +33 01 69 30 0000  
Fax +33 01 69 30 1111  
Email info@sunnen.fr  
www.sunnen.fr

**India - Sunnen India Pvt. Ltd.**  
Phone +91 223 913 6055  
Fax +91 223 913 6056  
Email sales@sunnen.in  
www.sunnen.in

## A LEGACY OF EXCELLENCE SINCE 1924.

**Italy - Sunnen Italia S.r.l.**  
Phone +39 02 383 4171  
Fax +39 02 383 417 50  
Email sunnen@sunnenitalia.com  
www.sunnenitalia.com

**Poland - Sunnen Polska Sp. z o.o.**  
Phone +48 22 814 34 29  
Fax +48 22 814 34 28  
Email sunnen@sunnen.pl  
www.sunnen.pl

**Russia - Sunnen RUS**  
Phone +7 495 258 43 43  
Fax +7 495 258 91 75  
Email sunnen@sunnen-russia.ru  
www.sunnen.ru

**Switzerland - Sunnen AG**  
Phone +41 71 649 33 33  
Fax +41 71 649 33 34  
Email info@sunnen.eu  
www.sunnen.eu

**UK - Sunnen Products Ltd.**  
Phone +44 1442 39 39 39  
Fax +44 1442 39 12 12  
Email hemel@sunnen.co.uk  
www.sunnen.co.uk

Sunnen reserves the right to change or revise specifications and product design in connection with any feature of our products contained herein. Such changes do not entitle the buyer to corresponding changes, improvements, additions, or replacements for equipment, supplies or accessories previously sold. Information contained herein is considered to be accurate based on available information at the time of printing. Should any discrepancy of information arise, Sunnen recommends that user verify the discrepancy with Sunnen before proceeding.

Sunnen and the Sunnen logo are registered trademarks of Sunnen Products Company.

©2015 Sunnen Products Company Printed in USA  
X-MAN-5100M 06/15- POD



# THE SUNNEN MBB-1660 IS THE MOST VERSATILE, ECONOMICAL BORE SIZING MACHINE YOU CAN PUT IN YOUR SHOP.

MULTIPLE LAND & TANDEM BORES

KEYWAY BORES

BLIND-END BORES

THINWALL PARTS

HEAVY OR ODD SHAPED PARTS

The Sunnen® MBB-1660 hones bores of any configuration. .060 in. to 6.500 in. (1.5 to 165 mm) in diameter. 1/8 in. to 16 in. (3 to 400 mm) long. In regular or odd-shaped parts and any material, the MBB-1660 guarantees precision sizing and geometric accuracy with the surface finish you need. And it doesn't cost much. Add all these basics together and you have the

most versatile, economical honing machine you can put in your shop.

With the MBB-1660 in your shop you are ready for any kind of I.D. work that comes along. Whether you are honing half a dozen pieces or several hundred, a job you've never run before or a repeat job, production or salvage, you can set up and start honing without delay or a lot of expense. In many

cases, this machine pays for itself on the first two or three jobs. Sunnen® MBB-1660 is the biggest bargain in the industry.

The Sunnen MBB-1660 uses a simple 3-step operation:

1. You gage the bore.
2. You set the honing dial for the amount of stock to be removed.
3. You hone until the dial says zero.

Setup takes only about 10 minutes. You change quickly from one job to another. You don't have to worry about fixtures, indexing, special tooling or critical tool adjustments. Easy-to-read charts and tables show you clearly and quickly which tooling, stones, speeds, and cutting pressures to use.

The MBB is now equipped with new safety features including: A) spindle motor brake; B) interlocked belt guard; C) lockable coolant access door; and D) foot guard.

The MBB-1660 is pictured with optional worklight, gage and gage stand, and drip trays.

## THE MBB-1660 CLEANS UP PROBLEMS OTHER OPERATIONS LEAVE



There are ten common bore errors that are caused by machining, heat treat or chucking. All of them can be corrected quickly and easily on the Sunnen MBB-1660.

The really important thing is that the Sunnen honing clears up these bore errors with the **least possible stock removal**. In many cases, this is the difference between scrapping or saving a run of expensive pieces.

## SUNNEN SETS THE STANDARD FOR ACCURACY

*Sunnen honing machines, no matter how basic, are known worldwide for their honing accuracy.*

One reason is the unique three-point Sunnen mandrel design with one stone and two unevenly spaced guide shoes. This design enables Sunnen tooling to produce extremely round bores with the least possible stock removal. Eliminating taper and out-of-round makes bore sizing down to .0001 in (.00025 mm) a routine matter.

Another key to consistent, accurate honing performance is Sunnen's premium honing stones which are manufactured under the most exacting quality control standards in the industry. From aluminum to silicon carbide to diamond and CBN, Sunnen offers a large selection of bond types, grain sizes and stone configurations to fit any application.

As always, Sunnen honing gives you any finish you need down to 2 microinches (0,05 microns) and you get it consistently, piece after piece.

You control bore quality with Sunnen honing because you control roundness, straightness, size and finish... the elements which make up bore quality.

## Sunnen tooling and accessories make honing easier and more efficient

Ask your Sunnen representative or visit [www.sunnen.com](http://www.sunnen.com) for your free catalog of Precision Honing Supplies. The catalog has complete information on Sunnen's industry-leading tooling and abrasives.

Besides abrasives and tooling, you will find information on other accessories to make your job easier and more -----efficient such as honing oils and gaging. Sunnen Industrial Honing Oil is specially formulated to deliver faster cutting, maximum stone life and the finest finish. The Sunnen precision PG series bore gages are a unique all-mechanical system ... just dial your size on the setting fixture and transfer it to the gage. Complete set-up takes less than two minutes.

All the information you need is in the Precision Honing Supplies catalog.

