Sunnen's SCC-405 Water Based Coolant Concentrate is pleasant, safe and economical to use. Its unique formula offers a variety of benefits:

- Reduces heat build-up in workpieces.
- Biostatic materials extend sump life.
- Provides hydrodynamic lubrication.
- Provides polar rust barrier.
- Non-sensitizing components.
- Helps keep working environment clean.

Dilution ratios of water to concentrate will vary depending on the application. Examples:

**Grinding Application**
- 20:1 ratio; 100 gal. (378.5L) of water to 5 gal. (18.9L) of concentrate.

**CrossGrinding™ System Application**
- 9:1 ratio; 45 gal. (170.5L) water to 5 gal. (18.9L) concentrate.

In addition, the “Sunnen Safe” Formula contains NO harmful: Nitrites, Nitrates, PCB's, PTBBA, Mercurials, Phenols, or Biocides.

**Protect Your Coolant**

Poor housekeeping and improper coolant concentration are the major causes of coolant failure, yet simple daily maintenance will protect and prolong coolant life.

The Sunnen SCC-900 Maintenance Kit provides everything you will need to check water based coolant. Kit includes:

- Instructions and Record Forms
- Refractometer
- PH Kit
- Pitcher
- Storage Case

To order, ask for:

- SCC-405 Coolant Concentrate, 5 gallon (18.9L) pail
- SCC-900 Maintenance Kit